

### Action Priority (AP) for DFMEA & PFMEA

Action Priority is based on combination of severity, Occurrence and Detection rating in order to prioritize action for risk reduction.

Effect	S	Prediction of failure cause Occurring	O	Ability to Detect	D	Action Priority (AP)	
Product or Plan Effect Very High	9-10	Very High	8-10	Low-Very Low	7-10	H	
				Moderate	5-6	H	
				High	2-4	H	
				Very High	1	H	
		High	6-7	Low-Very Low	7-10	H	
					Moderate	5-6	H
					High	2-4	H
					Very High	1	H
		Moderate	5-4	Low-Very Low	7-10	H	
					Moderate	5-6	H
					High	2-4	H
					Very High	1	M
		Low	3-2	Low-Very Low	7-10	H	
					Moderate	5-6	M
					High	2-4	L
					Very High	1	L
Very Low	1	Very High - Very Low	1-10	L			
Product or Plan Effect High	7- 8	Very High	8-10	Low-Very Low	7-10	H	
				Moderate	5-6	H	
				High	2-4	H	
				Very High	1	H	
		High	6-7	Low-Very Low	7-10	H	
					Moderate	5-6	H
					High	2-4	H
					Very High	1	M
		Moderate	4-5	Low-Very Low	7-10	H	
					Moderate	5-6	M
					High	2-4	M
					Very High	1	M
		Low	2-3	Low-Very Low	7-10	M	
					Moderate	5-6	M
					High	2-4	L
					Very High	1	L
Very Low	1	Very High - Very Low	1-10	L			
Product or Plan Effect Very High	4-6	Very High	8-10	Low-Very Low	7-10	H	
				Moderate	5-6	H	
				High	2-4	M	
				Very High	1	M	
		High	6-7	Low-Very Low	7-10	M	
					Moderate	5-6	M
High	2-4	M					

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Effect	S	Prediction of failure cause Occurring	O	Ability to Detect	D	Action Priority (AP)
		Moderate	4-5	Very High	1	L
				Low-Very Low	7-10	M
				Moderate	5-6	L
				High	2-4	L
				Very High	1	L
		Low	2-3	Low-Very Low	7-10	L
				Moderate	5-6	L
				High	2-4	L
				Very High	1	L
		Very Low	1	Very High - Very Low	1-10	L
Product or Plan Effect Very High	2-3	Very High	8-10	Low-Very Low	7-10	H
				Moderate	5-6	H
				High	2-4	M
				Very High	1	M
		High	6-7	Low-Very Low	7-10	M
				Moderate	5-6	M
				High	2-4	M
				Very High	1	L
		Moderate	4-5	Low-Very Low	7-10	M
				Moderate	5-6	L
				High	2-4	L
				Very High	1	L
		Low	2-3	Low-Very Low	7-10	L
				Moderate	5-6	L
				High	2-4	L
				Very High	1	L
		Very Low	1	Very High - Very Low	1-10	L
No Discernible Effect	1	Very Low	1-10	Very High - Very Low	1-10	L